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PRELIMINARY AMENDMENT New U.S. Application for PCT/JP99/05003

19. An electroless plating process which comprises immersing a substrate in the electroless plating solution according to Claim 14 and performing electroless copper plating at a deposition rate set to 1 to 2 μ m/hour.

- 21. A process for manufacturing a printed circuit board which comprises immersing a resin insulating substrate board in the electroless plating solution according to Claim 14 and performing electroless copper plating at a deposition rate set to 1 to 2 μ m/hour to provide a conductor circuit.
- 44. The multilayer printed circuit board according to Claim 40 wherein said lower-layer via holes are filled with metal.